

# GENERAL INFORMATION OF MACHINE

Machine model : 6.SEZ.DG.4"1/4.EF

Machine Drive-Mechanical/Elaectrical : BDF.TDE128E

Serial No : 97-856R

Year of Manufacturing : 1997

Last Repair : 2014 (A Class)

Gob Distributor Type : D.G 4"3/8

Machine Type : Destra

Machine sizes :	
Height	4100 mm
Lenght	4800 mm
Weidht	1800 mm
Weight	21000 kgs

## DESCRIPTION OF PARTS

Basic Machine	QTY	Comments
Bed · Uprights & Frame Emhart Type	1	
Insid Frame Box Pipinys	6	
Over head structure	1	
Linclon lubrication	1	
Mould Opening & Closing Mechanism	6	
Mould Holder Supporting Mechanism	6	
Electro-Pneumatic Valves Block	6	21Station
Blow Head Mechanism	6	
Take-out Mechanism	6	
Gob Distributor D.G 4"3/8	1	
Quick - Change Plunger Mechanism For P/B & B/B NNPB	6	D.G & S.G
Invert Mechanism	6	
Neck Ring Mechanism	6	
Baffle Mechanism	6	
Funnel Mechanism	6	
Foot Board	1	
Pump Unit	1	

Convoyer	QTY	Comments
Convoyer Belt	1	
Convoyer Extension	1	
Convoyer Drive	1	
Pusher Mechanism	6	
Stacker	1	
Head gager	1	
Squeez Tester	1	

Machine Electronic Parts	QTY	Comments
Industrial Computer	1	
Interface Box	1	
Zero Governor Sensor	1	
Scoop Box	1	
Set Of Connection Cables	Complete Set	
Alarm Panel	1	
Set Of Electric Cables	Complete Set	
Hand Terminal	1	

Electrical Drive	QTY	Comments
Set Up Electrical Drive For Gob Distributor	1	
Set Up Electrical Drive For Machine	1	
Set Up Electrical Drive For Convoyer	1	
Set Up Electrical Drive For Transfer	1	
Set Up Electrical Drive For Feeder	1	
Set Up Electrical Drive For Cam Shaft	1	
Set Up Electrical Drive For Cross Convoyer	1	

Delivery	QTY	Comments
Supporting Equipment	6	
Delivery Equipment(Scoop-Trough-Deflector)	27	1 1/2"=11 , 2 3/4"=2 , 1 3/4"=14

Variable What Center	QTY	Comments
Quick-Change Cartridges	2 Set*12	
Plunger Positioners	12	D.G & S.G
Funnel Arm	30	(Ø94=16 Ø95=14)
Baffle Arm	12	
Blow Head Arm	12	
Neck Ring Arm	12	
Take Out Arm	6	
Take Out Tong Head	12	
Bottom Plate Addapter	6	S.G & D.G
Vacuum Bottom Plate	6	S.G & D.G
Blank Side Wind Base	6	
Spacers (Blank)	available	
Cooling Nozzles (Blank)	available	
Mould Side Wind Base	5	
Spacers (Mould)	available	
Cooling Nozzles (Mould)	available	
Blank Holder	6	S.G & D.G
Mould Holder	6	S.G & D.G